

Technical Data Sheet

Lucent Pc PC/PBT-1420IM

Polycarbonate + PBT
LyondellBasell Industries
Engineering Plastics

Product Description

Polycarbonate + PBT, Injection Grade, Superior Cold Temperature Impact

Colors Available
Add "R" for Added Release
Add "U" for UV Stabilized

General

Features	• Low Temperature Impact Resistance
Appearance	• Colors Available
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.17	1.17 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 Kg)	20 g/10 min	20 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	7100 psi	49.0 MPa	ASTM D638
Tensile Elongation (Break)	> 170 %	> 170 %	ASTM D638
Flexural Modulus	248000 psi	1710 MPa	ASTM D790
Flexural Strength	10000 psi	68.9 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
-22°F (-30°C), 0.125 In (3.18 Mm)	10 ft·lb/in	530 J/m	
73°F (23°C), 0.125 In (3.18 Mm)	14 ft·lb/in	750 J/m	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 Psi (1.8 Mpa), Unannealed	208 °F	97.8 °C	

Notes

These are typical property values not to be construed as specification limits.